

Date: Thursday, 5/10/2007 2:26:40 PM  
 User: Kim Johnston

## Process Sheet

Split 2025-30 NCR169

Customer : CU-DAR001 Dart Helicopters Services  
 Job Number : 32290-2  
 Estimate Number : 11188  
 P.O. Number : N/A  
 This Issue : 5/10/2007 S.O. No. : N/A  
 Prsht Rev. : NC  
 First Issue : N/A Type : PURCHASED PARTS  
 Previous Run : 29941  
 Written By :  
 Checked & Approved By :  
 Comment : Est: A 04/11/25 New issue KJ/RF

Drawing Name : HOSE ASSEMBLY  
 Part Number : D329730350  
 Drawing Number : D3297 REV D  
 Project Number : N/A  
 Drawing Revision : D  
 Material : N/A  
 Due Date : 5/30/2007

Qty: 12 Umi: Each

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



## Comment: PURCHASING

Create D2729-1 label and include with W/O

Issue P/O: 3760

Hose Assembly as per Dwg D3297

Possible Supplier: API

Material release note is required

CL 07/05/11  
 (6)

2.0 1580056D0350 HOSE ASSY



Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)  
 HOSE ASSEMBLY

3.0 PACKAGING 1 PACKAGING RESOURCE #1



## Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

07/05/11 (1)  
 07/05/25 (6)

4.0 QC6 DIMENSIONAL CHECK



PTS

## Comment: DIMENSIONAL CHECK

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



## Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

Install D2729-1 as per Dwg D3297

using D2182-045 Heat Shrink

Batch: 621864

mf 07-06-14 (1)

5/10/2007 2:26:40 PM

anston

# Process Sheet

CU-DAR001 Dart Helicopters Services

Drawing Name: HOSE ASSEMBLY

Number: 32290

Part Number: D329730350

Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 07/06/14 (1)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

2/6/10

sg

(1)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

11/07/06/18 (1)

Job Completion:



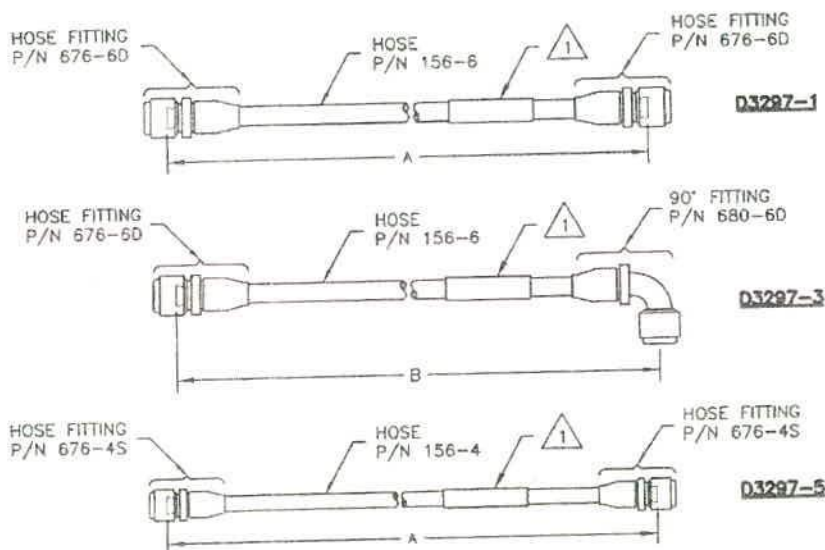
11/07/06/18





RELEASED  
05.01.21

DESIGN H	DRAWN BY H	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3297	REV. D SHEET 1 OF 1
DATE 05.01.21		TITLE HOSE ASSEMBLIES	SCALE NTS
A	04.07.06	NEW ISSUE	
B	04.11.01	STRATOFLEX P/N WAS AEROQUIP P/N	
C	04.11.18	T50 CORRECTED TO TSO	
D	05.01.21	CORRECT STRATOFLEX P/N	



HOSE SPECIFICATION			A	B
DART P/N	STRATOFLEX P/N	VENDOR		
D3297-1-0098	156001-6D0098	API	9.75	
D3297-1-0130	156001-6D0130	API	13.00	
D3297-1-0121	156001-6D0121	API	12.13	
D3297-3-0085	156005-6D0085	API		8.50
D3297-3-0210	156005-6D0210	API		21.00
D3297-3-0350	156005-6D0350	API		35.00
D3297-5-0410	156001-4S0410	API	41.00	

D3297-1-XXXX HOSE ASSEMBLY } WHERE XXXX REPRESENTS  
D3297-3-XXXX HOSE ASSEMBLY } HOSE LENGTH IN TENTHS OF INCH  
D3297-5-XXXX HOSE ASSEMBLY }

EG: 12.125" LONG: D3297-1-0121  
41.00" LONG: D3297-5-0410  
8.50" LONG: D3297-3-0085

NOTES:

- 1) IDENTIFY WITH DART P/N & B/N USING D2729-1 LABEL INSTALLED WITH D2182-045 HEAT SHRINK
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) HOSE ASSEMBLIES TO MEET THE REQUIREMENTS OF TSO-C53a TYPE "A"

SHOOT COPY  
RETURN TO  
DRAWING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
W/OUT NOTICE  
WORK ORDER  
NO. 32290

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API  
2461 46th Ave.  
LACHINE QC H8T 3C9  
CANADA



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# Pack List

## Shipping Address

DART AEROSPACE LTD.  
1370 ABERDEEN STREET  
HAWKESBURY ON K6A 1K7  
CANADA

## Forwarding Agent's Address

## Shipping Instructions

Detailed Shipping Instructions at the  
end of the document

## Packing Instructions

Detailed Packing Instructions at the  
end of the document

## Information

Document Number 80257202  
Document Date 05/24/2007  
Purchase Order No. PO00003760  
Purchase Order Date 05/14/2007  
Sales Order Number 226208  
Sales Order Date 05/14/2007  
Customer Number 6100481  
Shipping Conditions FXPri 1D (Intl 1-3D)  
Incoterms  
Cust Ship Acct  
Delivery Date 05/25/2007  
Bill of Lading

Total Volume 0.012 IN3  
Carrier WILL CALL

Item	Material	Material Description	Quantity	Weight	Batch Num
10	153001-6D-0121	HOSE ASSEMBLY 12.125 INCH			
	Batches				
	00C0134285 (PO:4500038284)		6 EA	0 LB	
20	153005-6D-0350	HOSE ASSEMBLY 35.0 INCH			
	Batches				
	00C0134286 (PO:4500038284)		6 EA	0 LB	

1 part for  
Replacement  
~~See original~~  
w/o for NCR

## Shipping and Packing Instructions

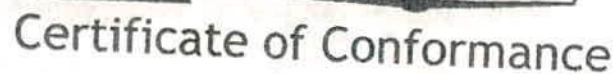
## \*\*CERTIFICATE OF CONFORMANCE\*\*

I hereby certify that the aircraft parts described hereon were acquired from a source of supply that is consistent with the conditions under which Transport Canada distributor approval number 77-93 has been granted.

Authorized Signature

*Rw*

AO#77-98  
API #11



Date 05/15/2007

It is further certified that on any hose assemblies marked with a TSO, parts and/or materials reflected therein were produced under Federal Aviation Administration approved manufacturing quality control systems/methods as set forth in the FAA issued technical standard order authorized (TSOA) issued to Stratoflex and (b) such parts and/or material are new and are in condition for safe operation.

For API





API  
2461 46th Ave.  
LACHINE QC H8T 3C9  
CANADA



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06/08/2007 15:05:33

# Pack List

## Shipping Address

DART AERCSpace LTD.  
1270 ABERDEEN STREET  
HAWKESBURY ON K6A 1K7  
CANADA

## Forwarding Agent's Address

## Shipping Instructions

Detailed Shipping Instructions at the  
end of the document

## Packing Instructions

Detailed Packing Instructions at the  
end of the document

## Information

Document Number	80264665
Document Date	06/08/2007
Purchase Order No.	PO00003760 - REPLCMT
Purchase Order Date	05/14/2007
Sales Order Number	226208
Sales Order Date	05/14/2007
Customer Number	6100481
Shipping Conditions	FXPri 1D (Intl 1-3D)
Incoterms	
Cust Ship Acct	
Delivery Date	06/11/2007
Bill of Lading	
Total Volume	0.001 IN3
Carrier	WILL CALL

Item	Material	Material Description	Quantity	Weight	Batch Num
10	156005-6D- 0350 Batches 0000138077 (PO:4500039637)	HOSE ASSEMBLY 35.0 INCH	1 EA	0 LB	

## Shipping and Packing Instructions

## \*\*CERTIFICATE OF CONFORMANCE\*\*

I hereby certify that the aircraft parts described hereon were acquired from a source of supply that is consistent with the conditions under which Transport Canada distributor approval number 77-98 has been granted.


Authorized Signature

*Rw*





Date 06/01/2007

Part#	Qty
156005-6D-0350	1
	

It is further certified that on any hose assemblies marked with a TSO, parts and/or materials reflected therein were produced under Federal Aviation Administration approved manufacturing quality control systems/methods as set forth in the FAA issued technical standard order authorized (TSOA) issued to Stratoflex and (b) such parts and/or material are new and are in condition for safe operation.

For API

